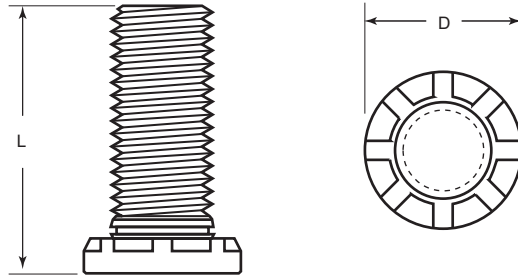


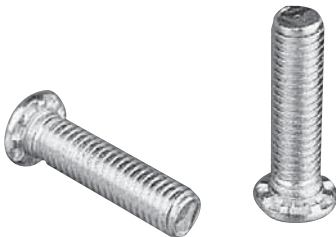
**Metric Self
Clinching
Stud**



**Product
Specification
Sheet**

Thread Size	M2.5	M3	M3.5	M4	M5	M6	M8
Thread Pitch	0.45	0.50	0.60	0.70	0.80	1.00	1.25
Head Diameter D ± 0.4	4.1	4.6	5.3	5.9	6.5	8.2	9.6
Hole in Sheet +0.08 / -0.0	2.5	3.0	3.5	4.0	5.0	6.0	8.0
Length	6	M2.5-6	M3-6		M4-6		
	8	M2.5-8	M3-8	M3.5-8	M4-8	M5-8	M6-8
	10	M2.5-10	M3-10	M3.5-10	M4-10	M5-10	M6-10
	12	M2.5-12	M3-12	M3.5-12	M4-12	M5-12	M6-12
	15	M2.5-15	M3-15	M3.5-15	M4-15	M5-15	M6-15
	18	M2.5-18	M3-18	M3.5-18	M4-18	M5-18	M6-18
	20		M3-20	M3.5-20	M4-20	M5-20	M6-20
	22		M3-22	M3.5-22	M4-22	M5-22	M6-22
	25		M3-25	M3.5-25	M4-25	M5-25	M6-25
	28			M3.5-28	M4-28	M5-28	M6-28
	30			M3.5-30	M4-30	M5-30	M6-30
	35				M4-35	M5-35	M6-35
	38				M4-38	M5-38	M6-38

Note: Part numbers are incomplete. Add the prefix which is applicable to the material you require. Example: BFH M2.5-6, Carbon Steel, heat treated, zinc plated w/clear chromate, Thread size #M2.5, length of 6mm



Material:
 BFH – Carbon Steel, heat treated, zinc plated w/clear chromate
 BFHS – Austenitic stainless steel, passivated
 BFHA – 2024-H-13 Aluminum, heat treated
 Threads: 6g ISO Metric

Minimum Sheet Thickness 1.0mm
 Maximum recommended panel hardness:
 BFH:Rockwell B80
 BFHS:Rockwell B70
 BFHA:Rockwell B50



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