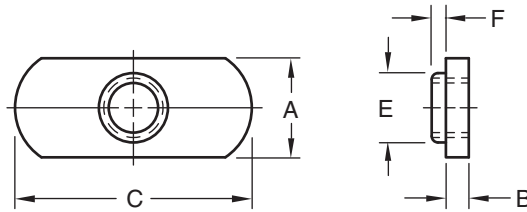


# OHIO

# ND Weld Nut

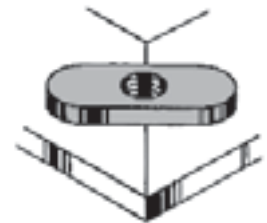


Part Number	Thread Size	Width A	Thick. B	Length C	Pilot		Hole In Sheet
					Dia.	Hgt.	
					E	F	
ND 1114	#6-32	0.453 0.433	0.097 0.091	0.890 0.860	0.198 0.178	0.03	0.203
ND 1414	#8-32	0.453 0.433	0.097 0.091	0.890 0.860	0.213 0.193	0.03	0.219
ND 1514	#10-24	0.453 0.433	0.097 0.091	0.890 0.860	0.244 0.224	0.03	0.250
ND 1714	#10-32	0.453 0.433	0.097 0.091	0.890 0.860	0.244 0.224	0.03	0.250
ND 2116	1/4-20	0.453 0.433	0.097 0.091	1.015 0.985	0.291 0.271	0.03	0.297
ND 2118	1/4-20	0.520 0.495	0.128 0.122	1.140 1.110	0.307 0.287	0.05	0.312
ND 2724	5/16-18	0.655 0.620	0.145 0.139	1.515 1.485	0.369 0.349	0.08	0.375
ND 3324	3/8-16	0.655 0.620	0.145 0.139	1.515 1.485	0.448 0.428	0.09	0.453
ND 3924	7/16-20	0.797 0.734	0.191 0.185	1.515 1.485	0.536 0.506	0.09	0.542
ND 4424	1/2-13	0.797 0.734	0.191 0.185	1.515 1.485	0.599 0.569	0.09	0.604

The ND weld nut is a dual-tab spot weld nut manufactured for applications requiring additional strength where tension is against the weld. The location of the twin-tabs enables the ND to be used in bridging corners and recessed areas. A precision pilot speeds location and provides a full thread engagement.



The ND can use the same electrodes, equipment and settings used in production, thus eliminating setup and changeover time, thereby lowering in place fastener cost.



Material: .....C1010 High-Welding  
Quality, Low Carbon Steel

Finish: .....Plain, Unless Specified

Threads: .....Unified Standard Class 2B  
ASME B1.1-2003



## The Ohio Nut and Bolt Company

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